

Work Order ID 51435

August 24, 2009 1:07:30 PM



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Item ID: D2480-011
Revision ID: A1
Item Name: Handle Weldment LH

Accept



Setup Start



Stop




Start Date: 8/25/09 Start Qty: 5.00
Required Date: 8/31/09 Req'd Qty: 5.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: 
QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2480

Rev A1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

Weld as per Template DT 8333 (DT 2480 CJ)

SP. 09.08.26

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

~~SP~~ 09.08.27 (5)

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

=> 5 09/08/07

(x541) d

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Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Powdercoat

Powder Coating

White Gloss(Ref:4.3.5.2) per QS1005 4.3-Steel

0.00

Memo

START TIME:

11:30p FINISH TIME:

11:00p

OVEN TEMPERATURE:

400°F

0.00

⇒ W 08/08/27 S Ø

140



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

BR 09-08-27-⑤

150



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00

9/8/28 ⑤ S

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Item ID: D2480-011

Accept



Setup Start



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Item Name: Handle Weldment LH

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Required Date: 8/31/09 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw Draw Plan
Number Rev. Code

Accept Reject Reject Insp.
Qty Qty Number Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/289J

R 09-8-28(5)

Picklist Print

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Work Order ID: 51435

Parent Item: D2480-011RevA1

Parent Item Name: Handle Weldment LH




Comments:


Start Date: 8/25/09


Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2478RevA 		Manufactured	No			100	Each	0.0000	5.0000			
Heli-Access Handle D2479RevA 		Manufactured	No			100	Each	0.0000	5.0000			
Heli-Access Handle D2481RevA1 		Manufactured	No			100	Each	52.0000	10.0000			
Mounting Plate												

✓  B51441 SP 09.08.25

✓  B51442 SP 09.08.25

Warehouse
Location

Main Warehouse

ST 52
40634 35
40888 17

✓ 10 SP 09.08.25

D2482RevA1



Mounting Plate

Manufactured No

100 Each 78.0000 5.0000



Warehouse
Location

Main Warehouse

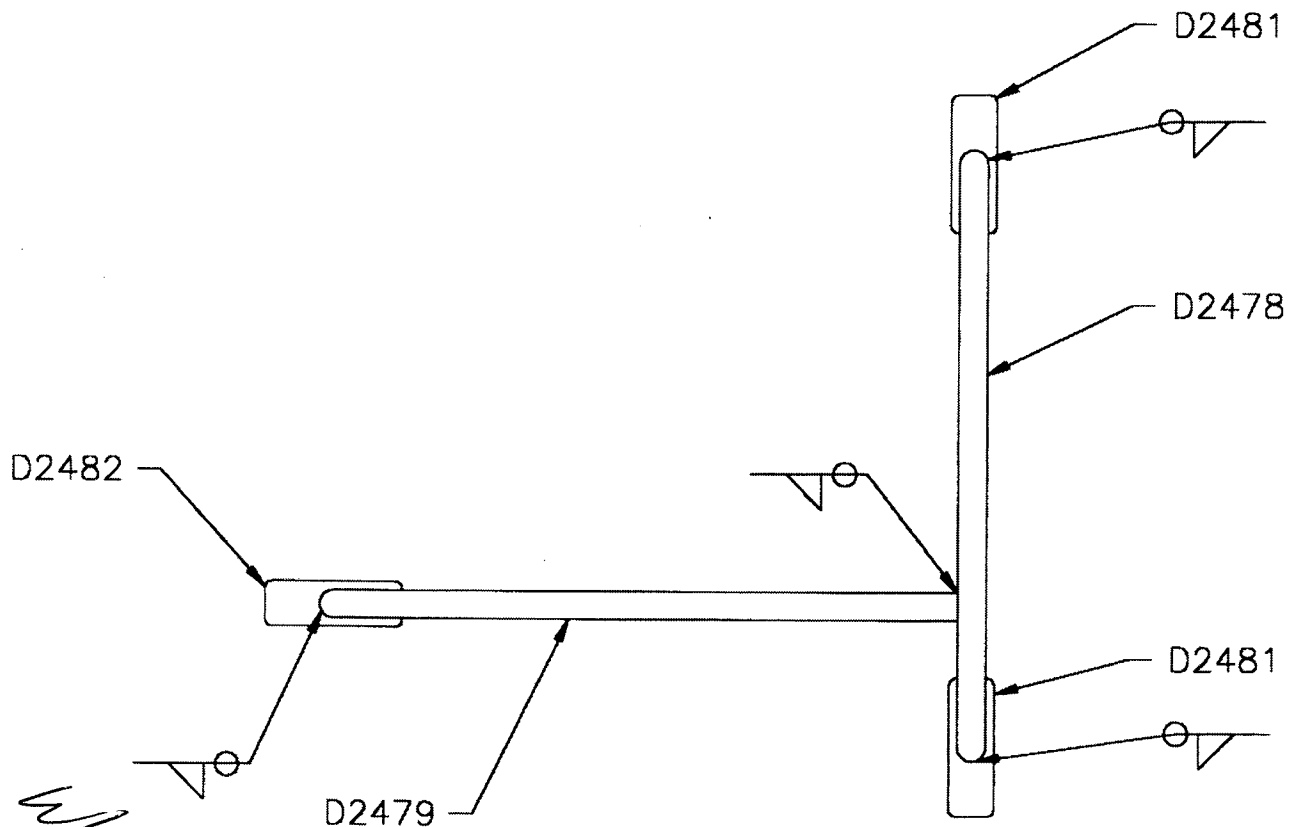
ST 78
38319 48
40635 30

✓ 5 SP 09.08.25



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	MIKE M	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	BW	D2480	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HANDLE WELDMENT ASSEMBLY		6:1
A1 11/15/05.06.23		ADDED POWDER COAT	

RELEASED
16/10/02 DS



D2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER QSI 004
2) POWDER COAT WHITE GLOSS (REF: 4,3,5,2) AS PER QSI 005